

PRODUCT

Integrity 100% polyester 140gsm wipes

600-0220



The heavy weight laser sealed edged Polyester wiper is a double knit 100% continuous-filament polyester. All four edges are laser cut and sealed to prevent particle and fibre release.

FEATURES

- Laser sealed edge ensures ultra low lint and particle level
- Good absorbency and wiping efficiency
- Resists abrasion under rigorous use
- Solvent safe, double bagged and vacuum cleanroom packed
- Available sterile by gamma irradiation

APPLICATIONS

- Suitable for class ISO4 – ISO6 cleanrooms
- Cleaning of surfaces to control submicron particles, fibres, and chemical residue

PRODUCT CODE	SIZE (in)	STERILITY	QUANTITY (per pack)
600-0220	9 x 9	Non-sterile	100 (flat pack)
600-0221	9 x 9	Sterile	10 (flat pack)

To request a quotation or for more information, please call **+44 (0)1473 836205**
email info@integritycleanroom.com or visit www.integritycleanroom.co.uk

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PERFORMANCE CHARACTERISTICS

Basis weight	140 gsm
Thickness (micrometer)	0.48mm
Absorbency (IEST-RP-CC 004.3)	
Sorptive capacity	320ml/m ²
Rate (Drop Disappearance mtd.)	0.5 sec

**ION CONTENT
(IEST-RP-CC 004.3, THOROUGH EXTRACTION METHOD)**

Chloride (Cl)	0.000174 mg/g
Nitrates (NO ₃)	0.000019 mg/g
Nitrite (NO ₂)	0.000025 mg/g
Sulphate (SO ₄)	0.000083 mg/g
Sodium (Na)	0.000312 mg/g
Potassium (K)	0.000227 mg/g
Magnesium (Mg)	0.000049 mg/g
Calcium (Ca)	0.000021 mg/g

**NONVOLATILE RESIDUE, NVR
(IEST-RP-CC 004.3, ANALYSIS FOR UNSPECIFIED EXTRACTABLE MATTER)**

IPA Extractant	0.52 mg/g
DIW Extractant	0.14 mg/g
FTIR	NO Silicon Oil, Amide and DOP detected

RELEASABLE PARTICLES

LPC (> 0.5 um) (IEST-RP-CC 004.3-orbital shake mtd)	6.5 x 10 ⁶ particles/m ²
APC (Helmke Drum Test @10rpm); > 0.5 um (IES-RP-CC003.2)	50 counts/pc./cfm -9"x9" 9.71 x 10 ² counts/m ² /cfm

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